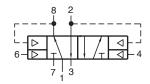
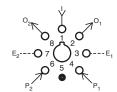
# **MODULAR 4-WAY VALVES**

R-451

Binary Trigger Valve







#### **Features:**

- Micro gap construction snap action and no blow by
- Dual pilots eliminate shuttle valve
- Balanced design allows speed control at exhausts

# **Performance:**

Flow: 9 scfm @ 100 psig; 255 l/min @ 6.9

bars

Pilot Pressure Minimum: 40 psig; 2.8 bars

**Temperature:** 32° to 180° F

Working Pressure: 0 to 150 psig; 0 to 10.3

bars

# **Description:**

R-451 is a special purpose valve designed to work in conjunction with the  $\underline{\text{R-402}/\text{R412}}$  valve to provide a single input flip-flop (binary sub-circuit).

**R-453** 

4-Way Delay Valve



#### **Features:**

- Micro gap construction snap action and no blow by
- Screwdriver slot needle adjustment deters tampering
- Balanced design allows speed control at exhausts

### **Performance:**

Flow: 9 scfm @ 100 psig; 255 l/min @ 6.9

bars

Pilot Pressure Minimum: 40 psig; 2.8 bars

**Temperature:** 32° to 180° F

Working Pressure: 0 to 150 psig; 0 to 10.3

bars

# **Description:**

R-453 is a 4-way, spring return, fully ported 5 port valve with an adjustable flow control valve interconnected to the pilot. A pilot signal input in port 4 will be delayed in before actuating the valve. When the pilot signal is exhausted, the spring shifts the valve. The R-453 can perform all 2-, 3-, and 4-way functions. The R-453 also features an auxiliary pilot on the spring side of the valve.

